## Staffing Plan Gap Analysis Example

Current Staffing Level: 100 journey-level widget makers
Anticipated Staffing Level in 3 yrs: 100 journey-level widget makers

Current Non-retirement Turnover: 5% / year

Anticipated Non-retirement Turnover: 5% / year (15 staff total over 3 yrs)

Current Retirement Turnover: 5% / year Retirement Eligibility in Next 3 Yrs: 20% / year

Anticipated Actual Retirement Turnover: 10% / year (30 staff total over 3 yrs)

Total Anticipated Demand (3 yrs): 45 positions

Currently Qualified Internal Candidates: 15 (10 entry-level widget makers, 5 widget technicians)

Average Hires from External Sources: 5 / year (15 in next three years)

Total Anticipated Supply (3 yrs) 20 people

Knowledge and Skill Loss over time 5% / year (equivalent to losing 15 staff over 3 yrs)

Impact of Training and Development 5% / year (OJT and specialty training program - equivalent to reducing loss of 15 staff)

3 Year Gap: 25 positions